

**Amendments to the Specification:**

*Please amend the Abstract of the specification, without prejudice, to read as follows:*

(57)

**ABSTRACT**

A chuck (1) for angular offset woodturning comprising including a first member (2) adapted to be secured to a lathe, and a second member (3) adapted to support a work piece and secured to the first member in such that the second member is oriented with respect to the first member between at least two configurations. The first member having a first axis (4) coaxial with an axis of rotation of the lathe and the second member having a second axis (5), and in one of the ~~ee;~~ configurations the second axis is coaxial with the first axis, and in the other configuration the second axis is angularly offset. The chuck further comprises includes a releasable fastening means member (12) incorporating alignment members allowing the second member to be secured in one of the two configurations and that in the other configuration the second axis lies relative to said first axis at one of a number of predetermined angular offsets.